

## INDUSTRIAL ADHESIVES

### Speed Bond

		Viscosity	Max Spiel mm	Unscrewing resistance Kg/cm <sup>2</sup>	Blister	
F 05	For sealing and locking of threaded items and assembled fits and for sealing metal porosity of casting and welding, penetrating grade.	15	0,03	70-120	50 cc 250 cc	39500111 39500121
F 15	High grade for bearings and bushes and snugly fitted parts (mean tolerance 1-5 cents/mm).	75	0,05	150-200	50 cc 250 cc	39500131 39500141
F 150	High strength grade, general purpose. To lock gears, pulleys, fans, links, shatts, rotors, bushes, bearings, fine threaded screws and nuts.	150	0,10	200-250	50 cc 250 cc	39500151 39500161
F 400	High strength grade. Permanent assembly of connections with high temperature (+ 220°C) as the compressor driven pumps.	350	0,03-0,15	150-250	50 cc 250 cc	39500171 39500181
F 500	High grade. For sealing and locking cilindrical fits and threaded parts (until to 1/2") in pneumatic, hydraulic, oleodynamic circuits, screws up M14 to M40.	600	0,20	120-150	50 cc 250 cc	39500311 39500321
F 2000	High grade for thread locking. For sealing and locking the high pressure circuits in thread pipes up to 1" diameter, flanges for reassembling the bearings or hubs in the seats spoiled.	2000	0,30	120-150	50 cc 250 cc	39500031 39500021
M 150	Medium grade. For bolts, nuts and screws up to M12, for locking bearings, bushes, keys, splines and all the other parts where disassembly may be required.	150	0,10	50-80	50 cc 250 cc	39500291 39500301
M 500	Medium grade for sealing especially pipes in pneumatic and oleodynamic circuits up to 3/4". It is the most used in general mechanics.	600	0,20	50-80	50 cc 250 cc	39500331 39500341
M 2000	Medium grade for general purpose. For sealing threaded connections and large diameter pipes.	2000	0,30	50-80	50 cc 250 cc	39500441 39500451
R 150	• Soft grade. For lower strength screws locking allowing easy dismantling or regulating.	150	0,10	30-50	50 cc 250 cc	39500381 39500391
R 500	Soft grade. For locking and sealing screws, nuts and connections and threaded fits in light alloy, aluminium and brass for easy dismantling.	600	0,20	30-50	50 cc 250 cc	39500351 39500361
R 2000	Soft grade. For locking and scaling threaded pipe connections and large diameter fits.	2000	0,30	30-50	50 cc 250 cc	39500411 39500421
FH 201	High strength grade. High viscosity for sealing flanges and large diameter threaded pipes connections or with backlash up to 1".	10000	0,5	90-140	50 cc 250 cc	39500481 39500491
MH 201	Medium grade. High viscosity for sealing flanges and large diameter threaded pipes connections or with backlash up to 1".	10000	0,5	50-80	50 cc 250 cc	39500461 39500471
RH 203	Soft grade. High viscosity for sealing flanges and large diameter threaded pipes connections or with backlash up to 1".	10000	0,5	30-50	50 cc 250 cc	39500501 39500511
806	For sealing of flat mating surfaces in place of gaskets it is applicable on the vertical surfaces and it assures stiffness to the assembled pack. It is recomanded for gearboxes, camshafis blocks and oleodynamic and pneumatic valves. For sealing the chemical agents and GPL. It eliminates the sweatings and bedding problems of normal gaskets. It avoids the corrosion and pollution of surfaces when they are in contact with rings. Green colour.	25000 50000	0,3	20-40	50 cc 250 cc	39500261 39500271

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803	For sealing flat surfaces with lower precision. Quick, more resistant than 806, it is needed in cast iron or steel fits. Red colour.	25000 50000	0,4	40-100	50 cc 250 cc	39500231 39500241
803 G	For sealing and locking of threaded parts and sealing GPL liquids and chemical agents. Yellow colour.	10000 15000	0,40	80-120	50 cc 250 cc	39500561 39500571
823	Teflon seal for air, oil, liquid circuits. Low grade. White colour.	8000 20000	0,25	80-20	50 cc 250 cc	39501011 39501021

## CYANOACRYLATES ADHESIVES

### Quick Tack

		Viscosity	Hardening time "	Resistance to tensile stress Kg/cm <sup>2</sup>	Blister	
909	Low viscosity. EPDM rubber, foam rubber, plastic.	5-20	2-10	180-250	20 g 100 g	39500811 39500821
910	Quick and impact resistant. Metal/plastic, metal/rubber, rubber/rubber porous material, gasket and item of car sector repair.	80-150	3-6	180-250	20 g 100 g	39500841 39500851
912	Medium viscosity, all-purpose, especially fit for rubber, plastic, leather, hide, Fabrikoid, paper, carton, porcelaine.	30-80	20-90	70-230	20 g 100 g	39500781 39500791
913	High fluidity, capillary penetration, extra fine sizings, quick setting.	5-10	3-5	180-250	20 g 100 g	39500761 39500771
919	High viscosity. Mismatching joints plastic and PVC.	1500	20-90	80-230	20 g 100 g	39500731 39500741

